



TK CONN

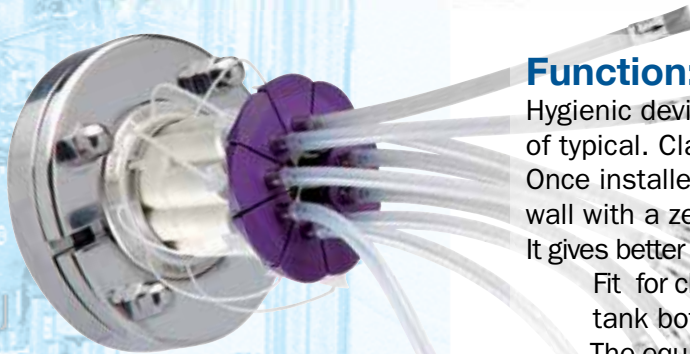
Aseptic Connection



Sanitary
flow
equipment

TK CONNECTION

FLUSH MOUNTED TC CONNECTION



Syringe device
on TK connection

Function:

Hygienic device features a compact design that allow the installation of typical. Clamp-connections on top, bottom or side wall of a tank. Once installed, the clamp gasket shuts off flush with the inside tank wall with a zero dead leg.

It gives better CIP/SIP (Cleaning In Place/Sterilisation In Place) performance.

Fit for clamped valves, sight glasses, sampling devices, manometer, tank bottom valves.

The equipment can be removed and the TK sealed with a standard blind cap.

Design:

The TK-Connection consist in:

- WELDING FLANGE drainable, in accordance with PED directive available in different thickness and complete with BOLTS
- LOCKING RING split in two parts for easier mounting of the equipments and double safety.
- NUTS in quantity of 4, 6, 8 (size depending)

Requirement:

The TK-Connection meets the followings:

- ASTM A270 for pipe standard
- SMS 3008 for tube standard
- ISO 1127 serie 1 for tube standard

Feature:

- eliminates dead leg
- no product entrapment
- ensures quality of CIP/SIP procedure
- no air pockets during sterilisation
- flexible, fast and easy to adjust different equipment
- full material traceability
- PED 97/23/CE certified product
- customized for your needs



sampling valve on TK Connection
Typ. installation

TK IN-LINE

Pressure directive:

The TK-Connection are designed according to directive PED 97/23/CE for Europe, ASME VIII Div.2 for US and F.E.M. (Finite Element Method) calculated, approved and certified by notified body.

Operating conditions:

Design Pressure : -1 bar to 7 bar g
(-14,5 psi to 101,5 psi)
Design Temperature : -80°C to 200°C
(-112°F to 392°F)

Material:

welding flange ASTM A 479 / ASTM A 182 - 316L
locking ring ASTM A 479 / ASTM A 182 - 316L
bolts ASTM A 193 B8 - 304
nut ASTM A 194 8 - 304

Surface Finish:

Product contact surface are finished to Ra<0,5 mm or better

Documentation:

TK-Connection supply include the following documentations:

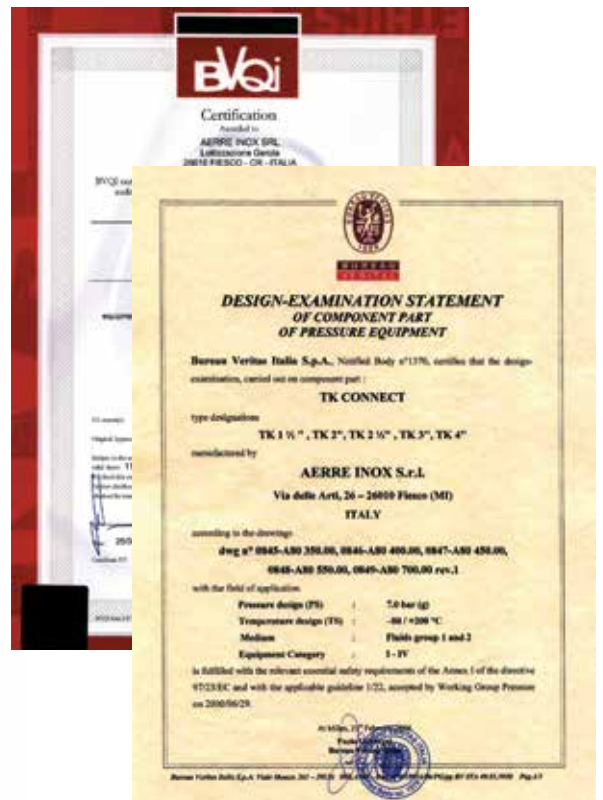
- PED conformity certificate
- welding guideline
- 3.1B certificate on wetted parts

Marking:

Each TK-Connection is market with Heat No. for full lot traceability



HN 500726
316L



TK IN-LINE

Fig. 6 TK IN-LINE HOUSING

Available with clamped or butt weld ends for pipe standard according to ASTM A269 /270, ISO 1127 or DIN 11851. Special extended tube for orbital welding on request.

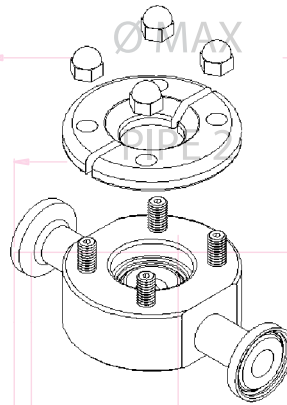


Fig. 7 TK IN-LINE ANGLE HOUSING

90° Angle in-out. Available with clamped or butt weld ends for pipe standard according to ASTM A269 /270, ISO 1127 or DIN 11851.

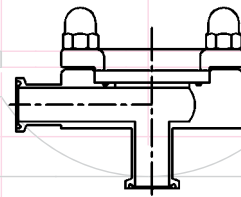


Fig. 8 TK IN-LINE THREE WAY HOUSING

Three way equal (drain reduct available). Available with clamped or butt weld ends for pipe standard according to ASTM A269 /270, ISO 112 or DIN 11851.

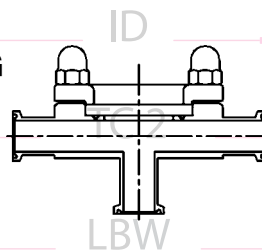
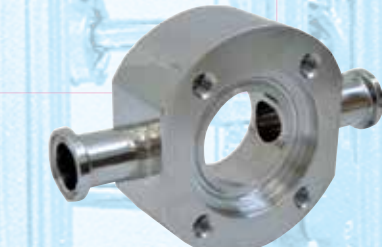
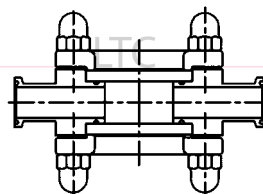


Fig. 9 TK IN-LINE DOUBLEX HOUSING

In-line version completely open on both sides.



Ordering information

To specify the part completely, start with the product description and select the additional options as shown below:

TK for Tank	connection	size	thickness	finish	material
TKC-	A	M	017	-12	A

TK for Line	Housing connection	size	Line connection	Line size	finish	material
TKL-	A	M	B	H	-12	A

Standard Connection	Thickness		Materials
	Clamp	ButtWeld	
ASME / BS	A	B	A AISI 316L-1.4404 B 1.4435
DIN	C	F	C C22 Hastelloy
ISO	H	I	D C276 Hastelloy
SMS	J	K	on request

Size Connection	G	H	J	M	N	O	P	R	V	W	X	Surface Finish
	1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"	4"	6"	8"	10"	
Standard Thickness	015	015	017	017	017	017	020	020	030	035	045	12 ≤ 0,5 µm 82 ≤ 0,2 µm 52 ≤ 0,5 µm + Electropolish on request

TK CONN

ASEPTIC TANK CONNECTION, WITH BOLTED SPLIT RINGS

Fig. 1 TK- CONNECTION

Available in size from 3/4" up to 4", DN10 up to DN100 in four different thickness : std, 25 mm, 38 mm, 51 mm According to ASTM A269 /270, ISO 1127 or DIN 11851. Material 1.4404 – 1.4435 – Hastelloy C22 – C276 on request. Designed for use of standard clamp gaskets. According to PED 97/23/CE directive and ASME VIII Div.2

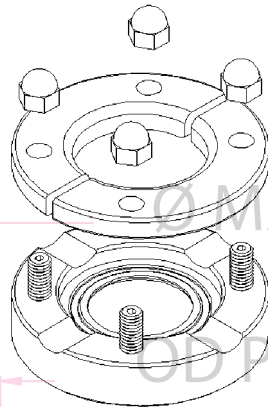


Fig. 2 TK- CONN BLOCK HOUSING

For special applications onto tank welding. According to ASTM A269 /270, ISO 1127 or DIN 11851. Material 1.4404 – 1.4435 - Hastelloy C22 – C276 on request. Non-standard product, custom thicknesses, avoids warping.

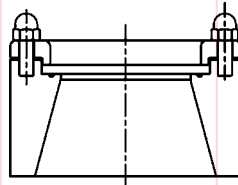


Fig. 3 TK- CONN ANGLED HOUSING

Angle profile cutted TK-Connections customized. For tank welding where orthogonal connections required Special execution High/angle as to be agree. Material 1.4404 – 1.4435 - Hastelloy C22 – C276 on request

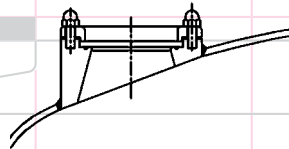


Fig. 4 TK- CAP

Standard TK-Connections in various size machined directly in a special 8 -10 or 12" clamp tank cover cap for pharma and biotechnology applications, custom made on request Std. material 1.4404, 1.4435 on request

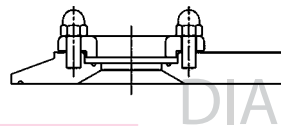
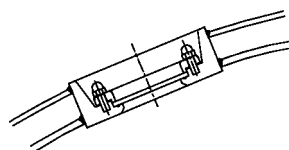


Fig. 5 TK- CONN JACKET HOUSING

TK-Connections with special profile dedicated for pharmaceutical reactors with cool/heat jacket or thermal insulation cladding.



For non-standard TK-CONN options please contact: info@aerreinox.it



ASEPTIC SAMPLING VALVES



SANITARY SAMPLING VALVES



SANITARY SAMPLING BOTTLE



TANK BOTTOM ASEPTIC VALVE



SPRING CHECK VALVES



HIGH PURITY BALL VALVES



BUTTERFLY VALVES



DTS HEAT EXCHANGERS



SIGH GLASS-FLOW INDICATOR



CLAMP FITTINGS



TANK CONNECTIONS



SILICONE HOSE & FITTINGS



MAGNETIC MIXER



DIAPHRAGM VALVES



WASHING DEVICES



Sanitary flow equipment

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